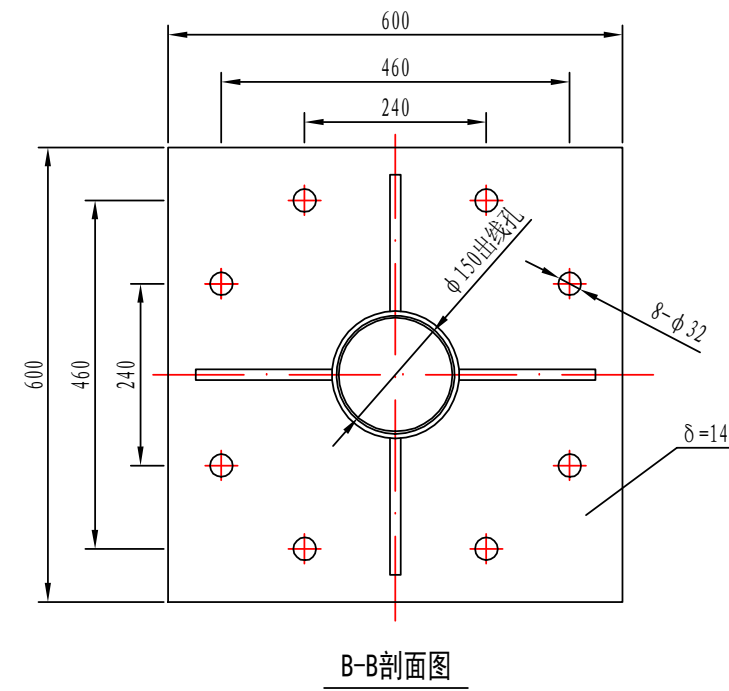
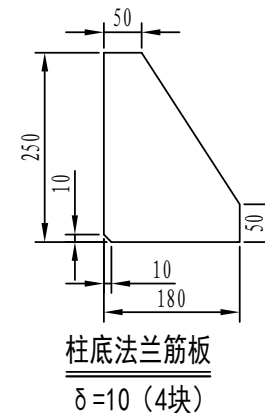
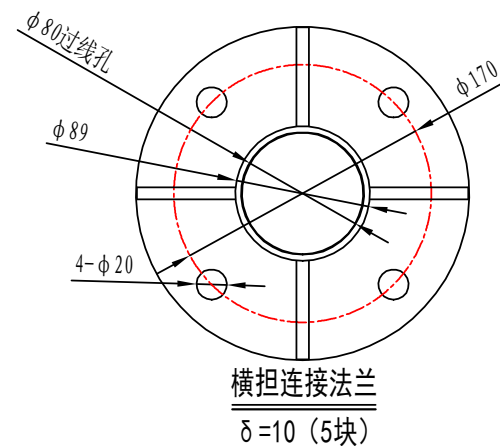
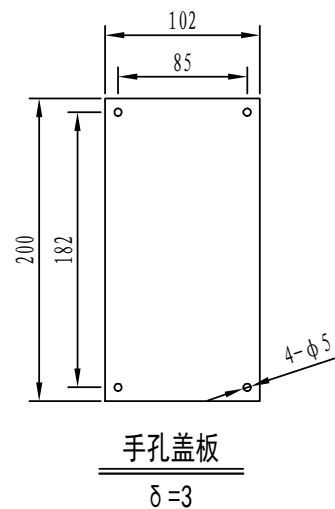
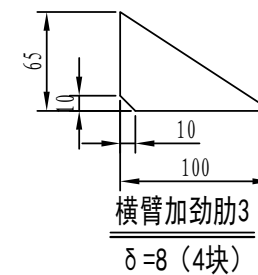
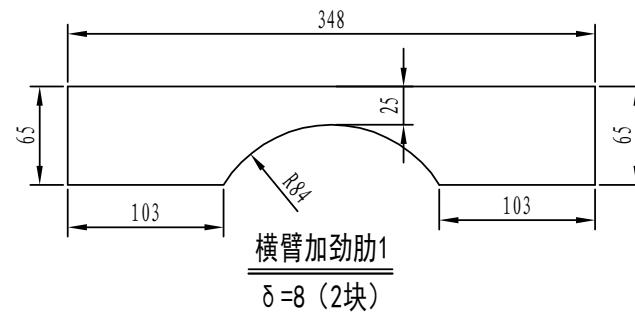
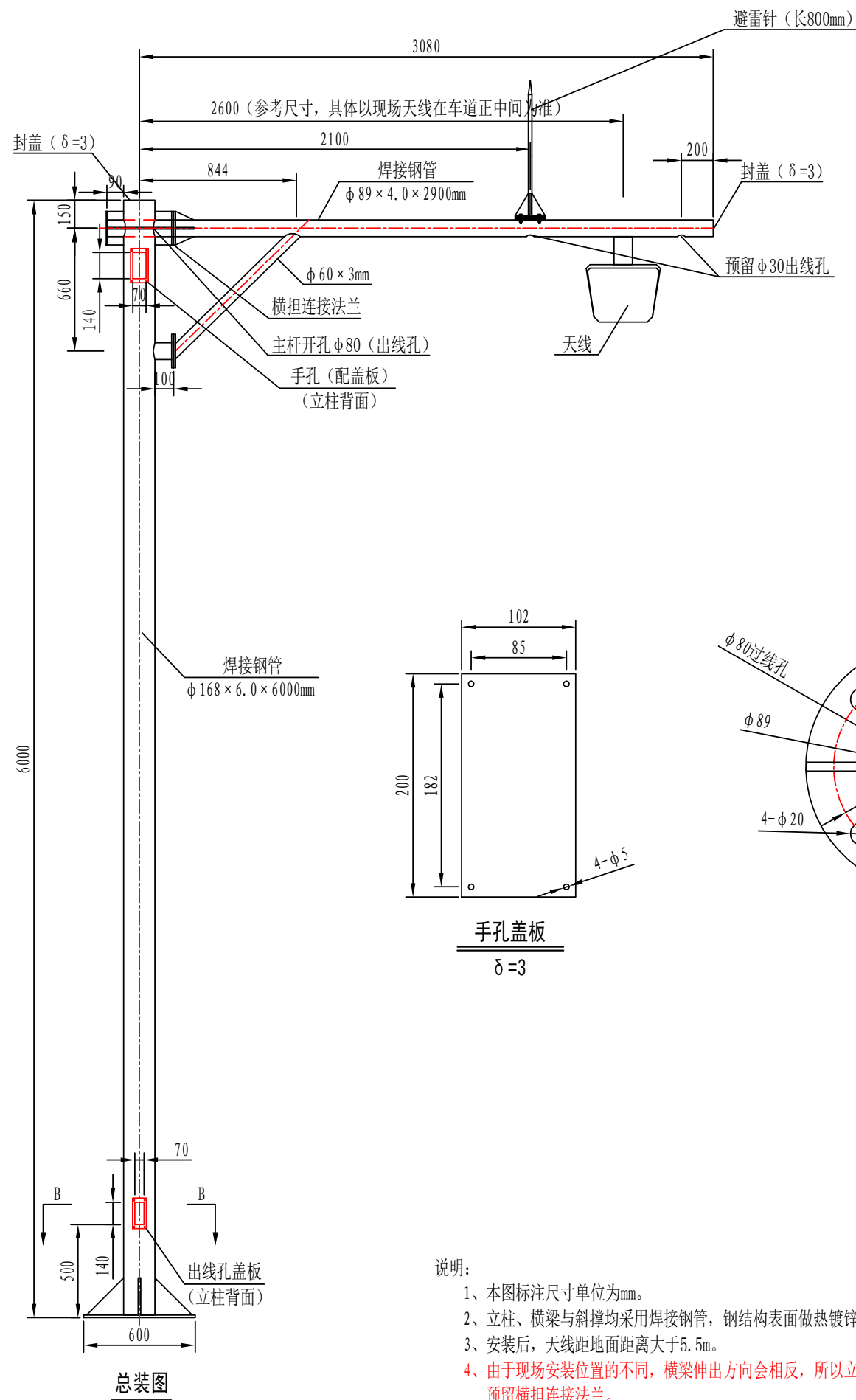




- 说明:
- 1、本图标注尺寸单位为mm。
 - 2、立柱、横梁与斜撑均采用焊接钢管，钢结构表面做热镀锌处理600克/平方米。
 - 3、安装后，天线距地面距离大于5.5m。
 - 4、由于现场安装位置的不同，横梁伸出方向会相反，所以立柱顶部左侧也需要预留横担连接法兰。

本项目ETC车道天线立柱（L型）本次加工数量为4套

4	螺栓	M14 × 30	个	8		含平弹垫
3	螺栓	M8 × 40	个	5		含螺母、平弹垫
2	螺栓	M4 × 20	个	4		
1	螺栓	M18 × 40	个	4		含螺母、平弹垫
序号	名称	规格	单位	数量	编号	备注

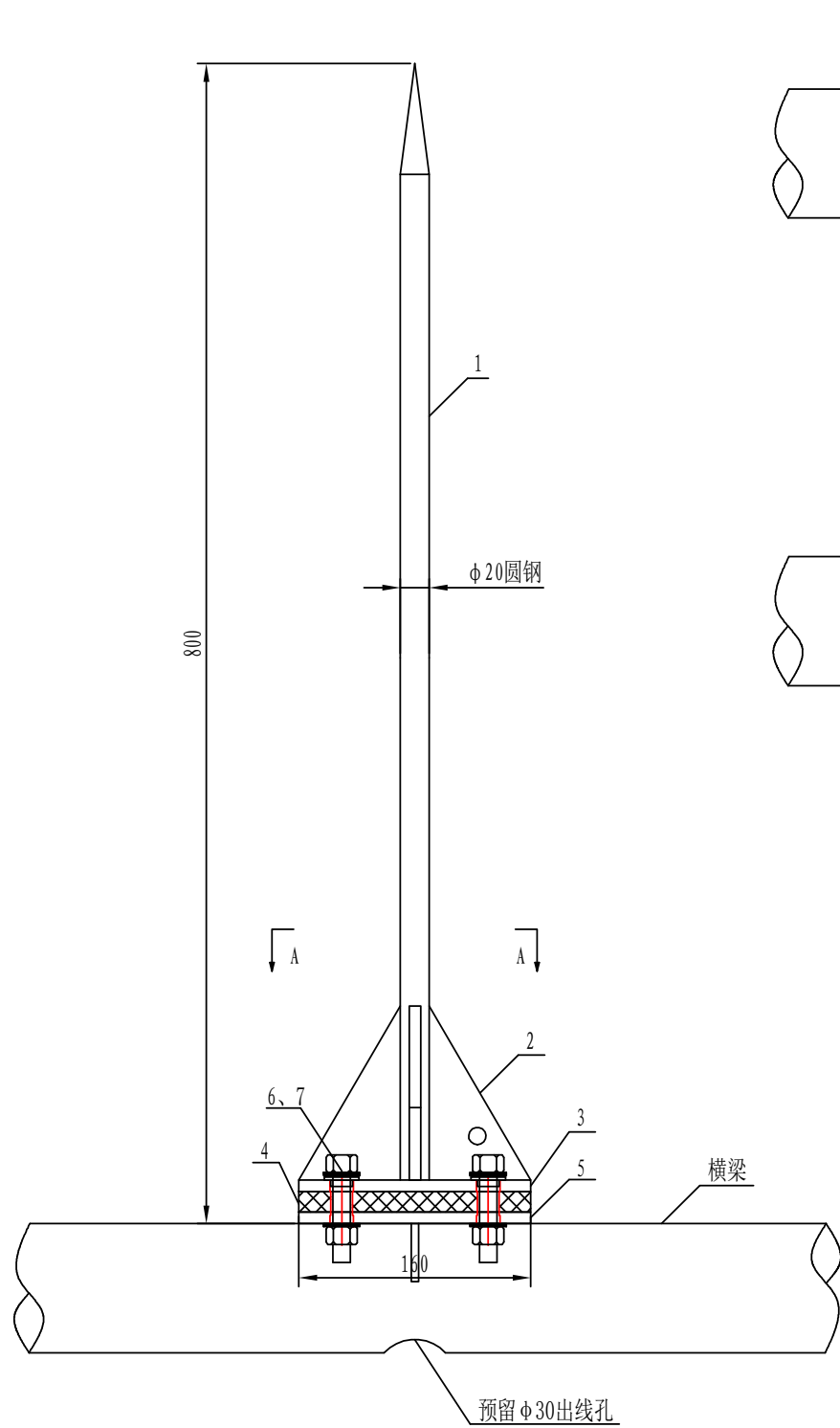
ETC车道天线立柱（L型）加工图（一）

绘图

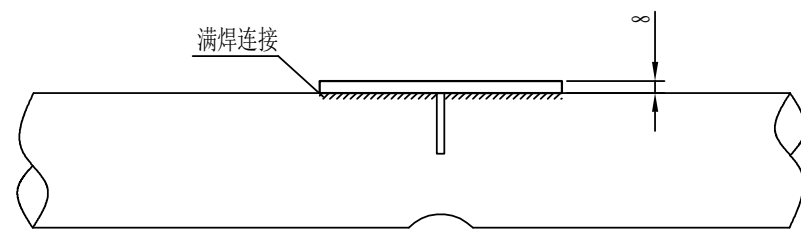
复核

审核

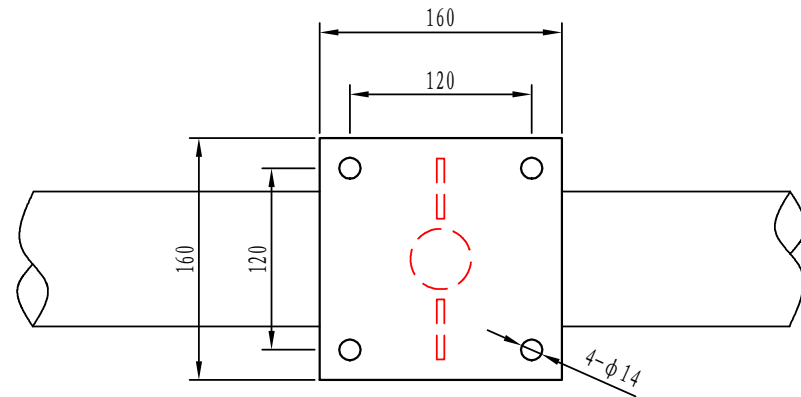
图号



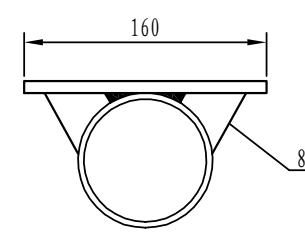
避雷针总装图



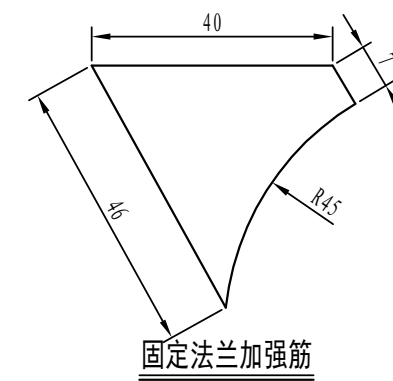
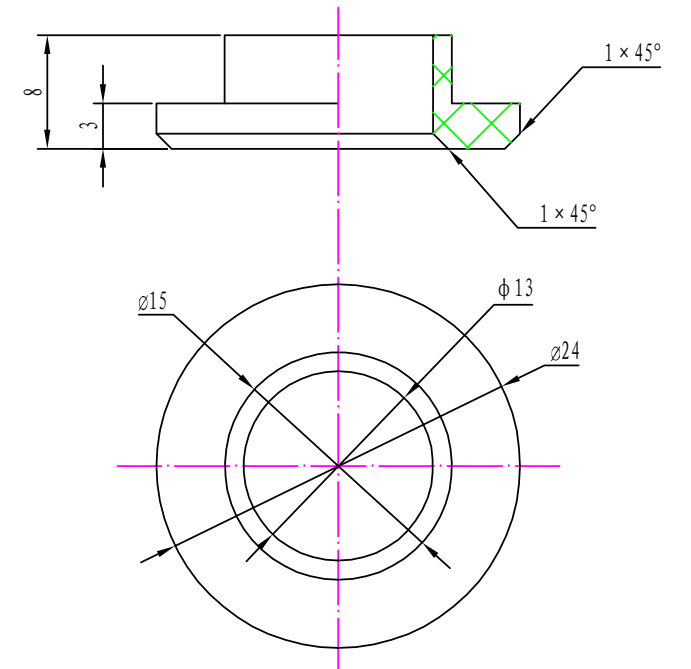
固定法兰前视图



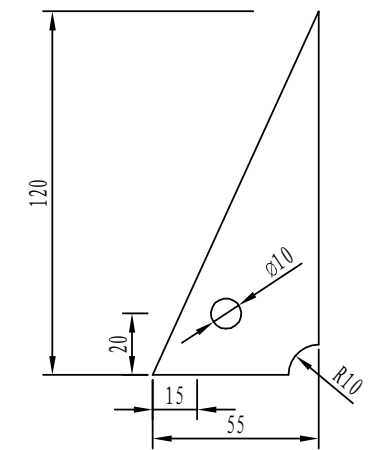
固定法兰俯视图



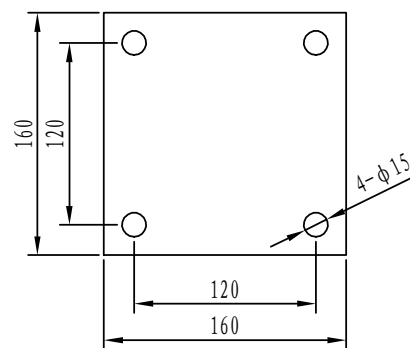
螺栓绝缘套



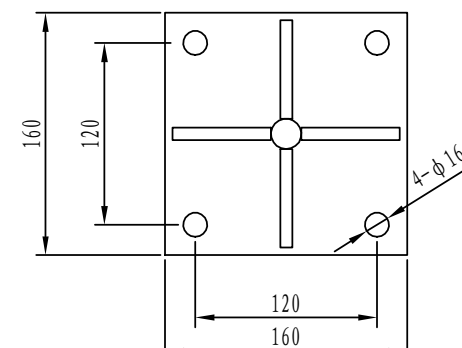
固定法兰加强筋



加强筋



绝缘板



A-A

8	固定法兰加强筋	钢板, δ=5	个	2	
7	螺栓绝缘套	与螺栓配做	个	4	
6	螺栓	M12×60	个	4	含螺母, 平弹垫
5	固定法兰	钢板, δ=8	块	1	
4	绝缘板	钢板, δ=14	块	1	L=770
3	底座法兰	钢板, δ=8	块	1	
2	加强筋	钢板, δ=8	块	4	
1	避雷针针体	Φ20圆钢	根	1	L=770
序号	名称	规格	单位	数量	备注

ETC车道天线立柱（L型）加工图（二）

绘图

复核

审核

图号